

## **Job Description**

| Position/Division:   |                                |                                 |  |
|--|--------------------------------|---------------------------------|--|
| Title: Die Set-up Class A  |                                |                                 |  |
| Reports to: Production Manager   |                                |                                 |  |
| Approved By:   |                                | Date:                           |  |
| Salary Range:  | Type of position:    Full-time | FLSA Status:  Exempt  Nonexempt |  |
|  |                                |                                 |  |
| JOB SUMMARY  |                                |                                 |  |
| To safely set-up any die for operation. To be able to troubleshoot any problems that may occur during a production run.  |                                |                                 |  |
| ESSENTIAL DUTIES AND RESPONSIBILITIES  |                                |                                 |  |
| — Must be able to set-up any die, in accordance with the die setting procedures.   |                                |                                 |  |
| Must be able to read blueprints  |                                |                                 |  |
| Must have Forklift Operators license   |                                |                                 |  |
| Must be able to load and unload coils  |                                |                                 |  |
| Must be able to read and interpret press specifications  |                                |                                 |  |
| Must be able to determine the best possible press for any die  |                                |                                 |  |
| — Must be able to do minor die repair  |                                |                                 |  |
| — Must know how to read calipers, micrometers, and height gauges.  |                                |                                 |  |
| Required to inspect parts and properly fill out Quality records, during first piece inspection   |                                |                                 |  |
| Responsible for maintaining timekeeping records.   |                                |                                 |  |
| <ul> <li>Required to properly fill out the tags associated with production to indentify parts.</li> </ul>  |                                |                                 |  |
| — Must maintain a safe, clean and orderly work area.   |                                |                                 |  |
| — Must wear required safety equipment.   |                                |                                 |  |
| <ul> <li>Know the "Quality Policy" and "Quality Objectives". Know what they mean to you.</li> </ul>  |                                |                                 |  |
| <ul> <li>Must adhere to all company policies.</li> </ul>   |                                |                                 |  |
| <ul> <li>Employee is responsible for complete customer satisfaction through their own work. The goal is to reduce variability to achieve zero defects for our products and services while improving efficiencies.</li> </ul> |                                |                                 |  |

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| NON ESSENTIAL DUTIES   |  |  |
| Continuous improvement ideas   |  |  |
| SUPERVISORY RESPONSIBILITIES   |  |  |
| Authority to place HOLD tags on non-conforming products.   |  |  |
| MINIMUM QUALIFICATIONS   |  |  |
| Education: High School Diploma or Equivalent   |  |  |
| Experience: Minimum 7 years related  |  |  |
| Computer Skills: Basic   |  |  |
| Certificates, Licenses, Registrations: Fork lift license   |  |  |
| Special Requirements: None   |  |  |
|  |  |  |
| PHYSICAL DEMANDS   |  |  |
| The physical demands described here are representative of those that must be methis job. Reasonable accommodations may be made to enable individuals with disc   |  |  |
| While performing the duties of this Job, the employee is regularly required to sit; to frequently required to reach with hands and arms. The employee is occasionally recrawl and taste or smell. The employee must occasionally lift and/or move up to 2 vision and color vision. | equired to stand; walk; climb or balance; stoop, kneel, crouch, or |  |
| WORK ENVIRONMENT   |  |  |
| The work environment characteristics described here are representative of those at this job. Reasonable accommodations may be made to enable individuals with disa   |  |  |
| While performing the duty of this job, the employee is occasionally exposed to mo particles; toxic or caustic chemicals; outside weather conditions; extreme cold and usually moderate.  |  |  |
|  |  |  |
| EMPLOYEE NAME (PRINT)  |  |  |
| EMPLOYEE SIGNATURE   | DATE   |  |
| COMPANY RESPRESENTATIVE (PRINT)  |  |  |
| COLITARI NEDI NEDERIALITYE (LIXIVI)  |  |  |
| COMPANY REPRESENTATIVE SIGNATURE   | DATE   |  |