

Job Description

| | |
|--|-------|
| Position/Division: MANUFACTURING | |
| Title: PRESS BRAKE OPERATOR CLASS I | |
| Reports to: Production | |
| Approved By: | Date: |

| | | |
|---------------|---|--|
| Salary Range: | Type of position: <input checked="" type="checkbox"/> Full-time <input type="checkbox"/> Part-time <input type="checkbox"/> Temporary <input type="checkbox"/> Intern | FLSA Status: <input type="checkbox"/> Exempt <input checked="" type="checkbox"/> Nonexempt |
|---------------|---|--|

JOB SUMMARY

Operates computer controlled press brake machine to produce formed parts for additional manufacturing operations or sold "as-is".

ESSENTIAL DUTIES AND RESPONSIBILITIES

Reads production paperwork to determine specified requirements to manufacture.
 Has the ability to check parts utilizing calipers, micrometers, and height gages to guarantee conformity to print specifications.
 Is able to determine if material supplied meets production requirements and required qty's.
 Reviews parts for conformity to workmanship standards
 Fills out production paperwork including quality and timekeeping records. (824 QF-2)
 Is able to maintain a safe, clean and orderly work area in compliance with facility housekeeping policies. (5S Standards)
 Is able to correctly fill out tags associated with production to identify parts produced. (753 QWI-1)
 Monitors the calibration of the equipment they use within their department.
 Know what the Company Quality Policy and Quality Objectives mean to them and their role associated with the achievement of these objectives.
 Follows written/verbal work instructions that they have been trained on.
 Other duties as directed.
 Assist the Cell Leader with the introduction of Continuous Improvement ideas

NON ESSENTIAL DUTIES

List non-essential duties.

Position/Division:
MANUFACTURING

Title: PRESS BRAKE
OPERATOR CLASS I

Reports to:
Production

Approved By:

Date:

SUPERVISORY RESPONSIBILITIES

– Include group and/or jobs titles supervised, if any.

MINIMUM QUALIFICATIONS

Education:

Experience:

Computer Skills:

Certificates, Licenses, Registrations :

Special Requirements:

PHYSICAL DEMANDS

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this Job, the employee is regularly required to sit; use hands to finger, handle, or feel and talk or hear. The employee is frequently required to reach with hands and arms. The employee is occasionally required to stand; walk; climb or balance; stoop, kneel, crouch, or crawl and taste or smell. The employee must occasionally lift and/or move up to 75 pounds. Specific vision abilities required by this job include close vision and color vision.

WORK ENVIRONMENT

The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duty of this job, the employee is occasionally exposed to moving mechanical parts; high, precarious places; fumes or airborne particles; toxic or caustic chemicals; outside weather conditions; extreme cold and risk of electrical shock. The noise level in the work environment is usually moderate.

EMPLOYEE NAME (PRINT)

EMPLOYEE SIGNATURE

DATE

COMPANY REPRESENTATIVE (PRINT)

COMPANY REPRESENTATIVE SIGNATURE

DATE
